ABSTRACT

A sheet feeder feeds sheets fed from a document tray one by one. The sheet feeder includes a document tray (22) configured to accommodate therein a stack of sheets; a pickup roller (R1) configured to contact the stack of sheets and feed the sheets toward a feed path; and a feed roller (R2) and a reverse roller (R2a) which are located downstream of the pickup roller (R1), the reverse roller (R2a) including an inner sponge member (SP) having an outer periphery formed with a coating layer (Ct) having a surface smoothed to such an extent as to have a gloss.